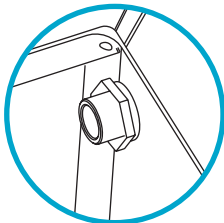
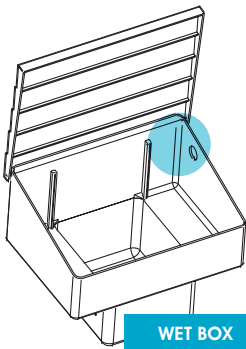


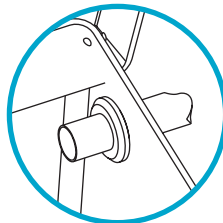
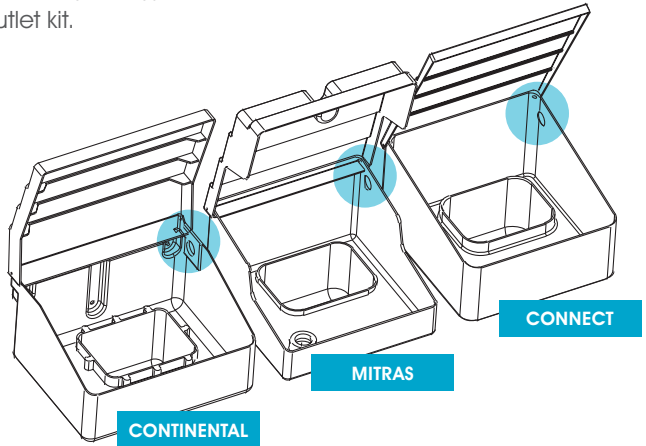
Easy to fit Semi-Concealed Meter Box Connection Kits (E6 meters)

1. IDENTIFICATION OF BOX & OUTLET KIT

Using the illustrations as a guide, identify the type of meter box, and select the corresponding outlet kit.

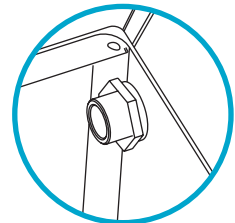


1" Bulkhead Fitting
Ref: DKW123A



22mm Copper
Compression
Ref: DKW124A

OR

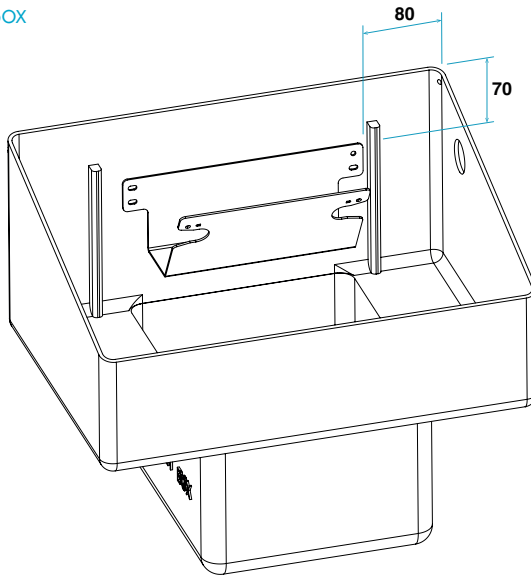


3/4" Bulkhead F
Ref: DKW125A

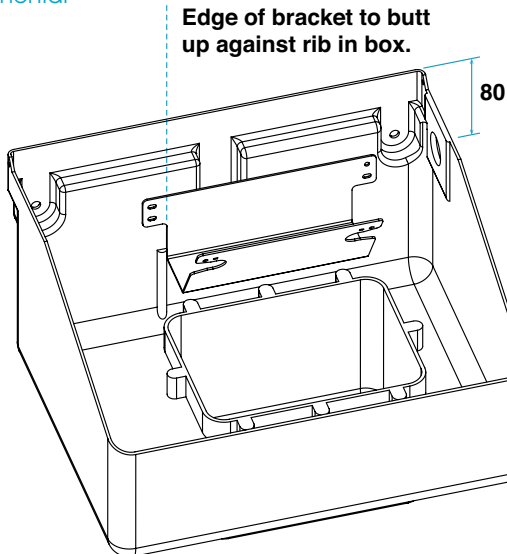
2. INSTALLING THE BRACKET

Install the bracket in position using the below template for each box.

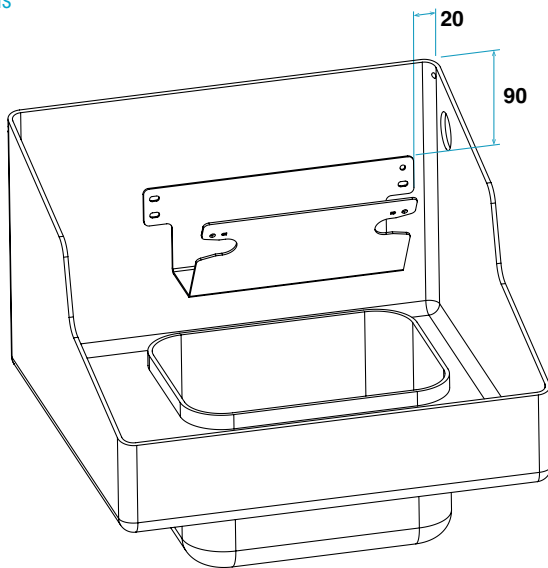
Wet Box



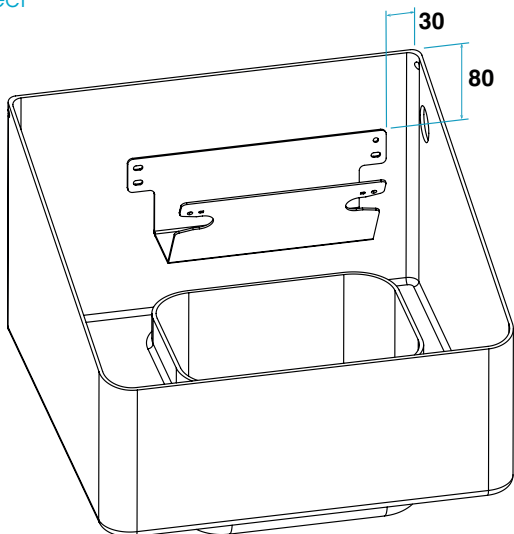
Continental



Mitras



Connect



3. ATTACHING THE INLET AND OUTLET PIPES

Attach the inlet and outlet pipes to the bracket and lock in place using the shear bolts and washers.



4. BENDING THE HOSES

Bend the Flexi-hoses so that they are in a position that the regulator can be connected to the control valve and the outlet can be connected to the side outlet port ensuring the convolutions do not touch.

Note: Regulator can be rotated to be installed up to 90° in relation to the vertical positioning, ensuring access to the adjustment screw.

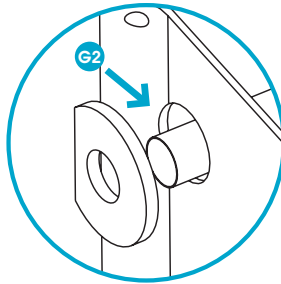
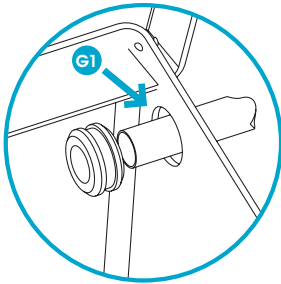
5. ATTACHING THE E6 METER TO THE INLET AND OUTLET CONNECTIONS

• Fitting of the outlet kit DKW124A: 22mm Copper Compression Fitting

If piping exists then cleanly cut and deburr the end, leaving approx. 30mm inside the meter box. If piping is not present, then any new fitted pipe must be free from sharp edges. The rubber box adaptor must be lubricated to aid assembly, before fitting through the outlet port (G1).

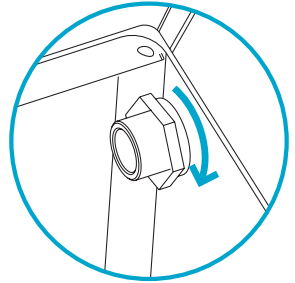
If the entry piping is found to be visibly off-centre from the meter box entry hole, and cannot safely be moved toward the centre, then the rubber washer adaptor should be used to support the pipe. Ensure the end of the copper pipe is free from dirt, debris or sharp edges. Before attachment of the washer, ensure the surface is clean, dry and free from any debris. The rubber washer adaptor is supplied with a self-adhesive backing, which should be removed before offering the washer over the pipe. The washer can be gently slid over the pipe before pressing firmly onto the side of the meter box to secure.

Note: On Continental (Dry) box ensure the flat side is facing the rear of the box as shown (G2).



Connect the 1" BS746 nut of the outlet kit, with a gasket, to the outlet of the meter.

Manipulate the flexible hose, to enable connection of 22mm compression joint. Ensure the copper pipe is fully inserted into the joint before tightening the nut.



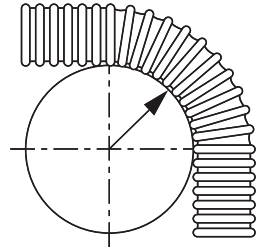
- **Fitting of the outlet kit DKW123A & DKW125A: 1" or 3/4" BS746 Flexible Hose & Bulk Adaptor**

Connect the 1" BS746 nut and gasket to the outlet of the meter. Manipulate the flexible hose to connect the 1" (or 3/4") BS746 nut & corresponding gasket to the bulkhead fitting on the outlet of the meter box.

Hose Bend Radius

To be fitted by trained competent personnel.

- The regulator unit is maintenance free with no user serviceable parts.
- The flexible hose must not be bent to a radius of less than:



Nominal Bore (mm):	Bend Radius (mm):
20	30

- The flexible hose is not suitable for multiple bending and may not be reused.

IMPORTANT:

Please ensure that after manipulating the flexible hoses that the lid can be closed fully using the locking key. Also ensure that all parts are aligned before tightening. This Sperryn regulator meter kit is tested in accordance with PRS/41.

NOTE TO METER INSTALLER AFTER COMPLETION:

A gas tightness test **MUST** still be carried out by the Meter Installer on complete Meter installation.



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